



Canadian Food
Inspection Agency

Agence canadienne
d'inspection des aliments

Finished Product Standards - Carcasses with Other Carcass Defects (OCD)

DATE:	EST. #	BEEF/HEIFERS <input type="checkbox"/>							COWS/BULLS <input type="checkbox"/>							SHIFT:					PAGE OF								
Time / CFIA or Plant initials																													
Test # / Starting sequence or ID #		Test 1							Test 2							Test 3					Test 4								
Minor Non-conformances (# x 0.2 or 0.5) See Rules	Major Non-conformances (Multiply by 1.0) See Rules	1	2	3	4	5	6	T	1	2	3	4	5	6	T	1	2	3	4	5	6	T	1	2	3	4	5	6	T
Stains (e.g. bile, oil etc): ≤4 cm	>4 cm (GD) or ≥5 minors																												
Blood Clots: >4 cm and ≤15 cm (GD)	>15 cm (GD) or ≥5 minors																												
Bruising: >2.5 and ≤6 cm (GD) and ≤2.5 cm deep	>6 cm (GD) or >2.5 cm deep or ≥5 minors																												
Extraneous material: ≤10 cm ² of smear or ≥5 and ≤10 specks in a 50 cm ² area.	>10 cm ² area of smear or >10 specks in a 50 cm ² area or ≥5 minors																												
Parasite/Insects - Each	≥5 minors																												
Hair: 5 to 10 strands in a single 50 cm ² area	>10 strands in a 50 cm ² area or ≥5 minors																												
Hide: ≤10 cm (GD)	>10 cm (GD)																												
Scar tissue/adhesions: >5 cm and ≤7.5 cm (GD)	>7.5 cm (GD)																												
Mammary tissue (non lact): ≤20 cm (GD) *Multiply by 0.5	>20 cm (GD)																												
Organ remnant (including UTM spinal cord) >5 and ≤ 7.5 cm (GD) *Multiply by 0.5	>7.5cm (GD)																												
Fractures N/A	Any fresh fracture or Category I TPC not removed																												
Stick wound N/A	Any untrimmed or partially untrimmed stick wound																												
Rules:		Ac	Re	Rg	Rx	TOTAL			Ac	Re	Rg	Rx	TOTAL			Ac	Re	Rg	Rx	TOTAL			Ac	Re	Rg	Rx	TOTAL		

- Multiply each minor non-conformance by 0.2 (except mammary tissue and organ remnants which are multiplied by 0.5).
- Multiply each major non-conformance by 1. Add major and minor non-conformances.
- Accept lot with total of 6.9 or less, and reject lot with total of 7 or greater.
- If what is found is less than the minimum minor size or count listed, do not score.
- Where minor defects are numerous enough to classify as a major, do not score as minor also.

G.D. = Greatest Dimension